



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3622-1
Job Sheet 168672



Part No: D3622-1

Job Qty: 30 ea

Part Name: Ball Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		12/2/17	0.00	0.00	Start Up Machining		
100	Hardinge	30 pcs		12/3/17	0.00	3.90	Hardinge		
110	QC	30 pcs		12/3/17	0.00	0.00	QC2		
120	QC	30 pcs		12/3/17	0.00	0.00	QC8		
130	Packaging	30 pcs		12/3/17	0.00	0.00	Packaging3		
140	QC21-SA	30 Ea		12/3/17	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,
Descriptions:

DAS
21
3-00

DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303H0.500	3	26	0	0

Part Specifications

Specifications could not be found.

Plex 11/21/17 7:54 AM dart.lacelle.linda



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



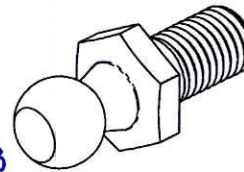
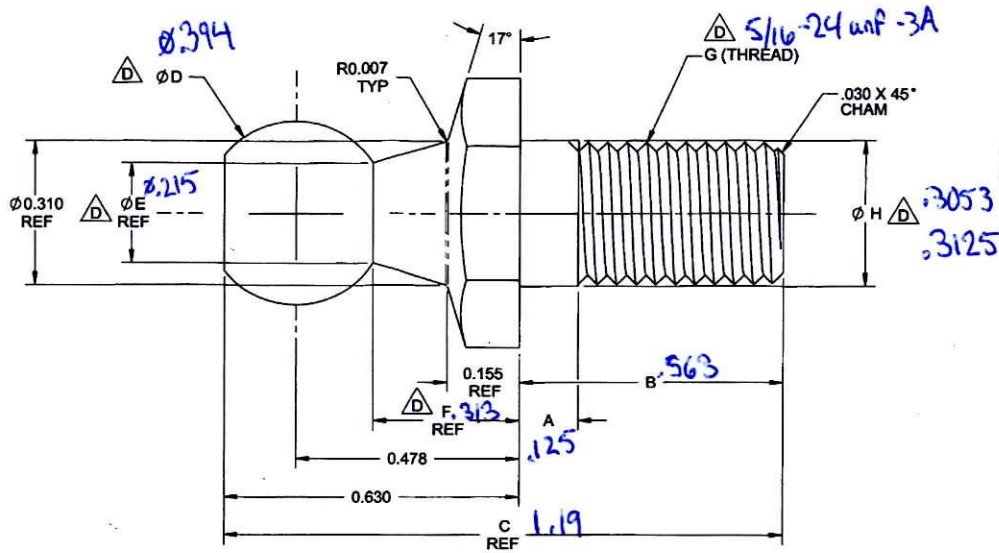
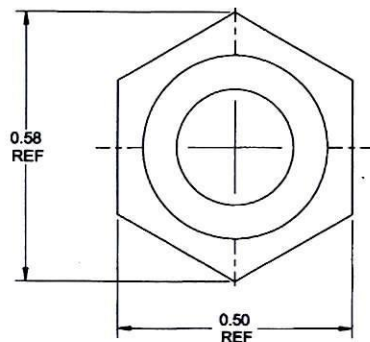
Ball Stud

PART NO: D3622 – 1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/12/17

Job No: 168672

8 7 6 5 4 3 2 1



D3622-1 BALL STUD SHOWN



D3622-11 BALL STUD SHOWN

PART NUMBER	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F	WEIGHT (LBS)	THREAD	MIN Ø H	MAX
D3622-1	0.125	0.563	1.19	0.394	0.215	0.313	0.03	0.3125-24UNF-3A	0.3053	0.3125
D3622-3	0.125	0.563	1.19	0.394	0.215	0.313	0.03	0.1875-32UNF-3A	0.1840	0.1900
D3622-5	0.090	0.900	1.53	0.394	0.215	0.313	0.04	0.3125-24UNF-3A	0.3053	0.3125
D3622-7	0.060	0.330	0.96	0.394	0.215	0.313	0.03	0.3125-24UNF-3A	0.3053	0.3125
D3622-9	0.090	1.160	1.79	0.394	0.215	0.313	0.04	0.3125-24UNF-3A	0.3053	0.3125
D3622-11	0.060	N/A	0.69	0.394	0.215	0.313	0.02	NOT THREADED	0.270	0.300
D3622-13	0.090	0.680	1.31	0.394	0.215	0.313	0.03	0.3125-24UNF-3A	0.3053	0.3125
D3622-15	0.090	0.430	1.06	0.350	0.202	0.334	0.02	M6 X 1.0	5.82mm	6.00mm

D3622-X BALL STUD

- NOTES:**
 1) MATERIAL: AISI 303 HEX BAR
 REF DART SPEC M303H0.500
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENT P/N D3622-X & B/N PER QSI 044
 7) WEIGHT: SEE D3622-X TABLE

RELEASED
 2016-04-18
 ECN 16-557

APPROVED

D	ADDED -15. ADDED COLUMN D, E AND F. RENAMED SUBSEQUENT COLUMNS.	AK	16.03.15
C	SHEET 1: ADD -5, -7, -9, -11 & -13. ADD D3622-X TABLE. SHEET 2 DELETED	JPH	10.07.20
B	ADD -3 (SHEET 2)	HS	09.09.18
A	NEW ISSUE	MB	07.04.13
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK	DRAWING NO.	REV. D
CHECKED	VS	D3622	SHEET 1 OF 1
MFG. APPR.	JL	TITLE	SCALE
APPROVED	HS	BALL STUD	NTS
DE APPR.	DS	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED, REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	16.03.15		

72 3/4 4138389